



Dart Hawkesbury
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D412-742-043
Job Sheet 166749-B



Part No: D412-742-043

Job Qty: 1 ea

Part Name: Repl. Skidtube Fits LH or RH, High Gear, DART (Apical) Tri-Bag Float Comp.



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/25/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	10/24/17	0.00	0.00	Start up container	Y1 18-01-09
100	DC	1 pcs	10/24/17	0.00	0.00	DC	M 18-01-09
110	HandFinish	1 pcs	10/25/17	0.00	3.50	HandFinish4	Y1 18-01-09
120	QC	1 pcs	10/25/17	0.00	0.00	QC5	Y1 18-01-11
130	Packaging	1 pcs	10/25/17	0.00	0.00	Packaging3	SmB
140	QC21-FG	1 Ea	10/25/17	0.00	0.00	QC21	

PK002

Part Op 100 - If D412-742-043 is a W/O on it's own, Photocopy bluefile and create labels per PPP D412-742-043 CHG007

Descriptions: 110 - 1-Install tubes together and seal them all the way around using Sikaflex 241/291. Ensure tube ends line-up with saddle holes for proper alignment. using 7/16" "T" Pins. A/R Sikaflex-241/-291 M138654 Expiry date: 8/10/1

K101 2-Install wearplates as per Dwg D3391. Ensure that plastic washers are against wearplate, then topped with the SS washer. Seal all bolts with sikaflex except ones with inserts on inside of tube ,hand tighten only bolts with no sikaflex. A/R Sikaflex-241/-291 M138654 Expiry date: 8/10/1 3-Remove "T" pins once sikaflex is dry.

4-Coat all exposed hardware with LPS Procyon. Remove any excess off with MEK degreaser. A/R LPS Procyon

AK VERIFY FWD AND AFT SADDLE FIT DURING ASSEMBLY BY: AK

DATE: _____

130 - Identify and pack for shipping as per PPP D412-742-043 Location: _____ PPP Rev: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation <u>5019411 (x8)</u> →	AN3C4A <u>5019394</u>	24	1,980	0	0
	AN3C6AFM137361-1	4	100	0	0
	AN5C7A <u>5002958(2)</u>	10	97	0	0
	D3391-021 <u>5017105</u>	1	1	0	0
	D3391-023 <u>5022561</u>	1	0	0	0
	D3391-025 <u>5014104</u>	1	3	0	0
	D4095-041 <u>5006063</u>	1	14	0	0
	D4095-043 <u>5006094</u>	1	6	0	0
	D4095-045 <u>F159875</u>	1	10	0	0
	NAS1149C0332R <u>5027570</u>	28	2,674	0	0
	NAS1149C0532R <u>5014735</u>	10	239	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only

Work Order: _____

DISPOSITION

AGAINST DEPARTMENT/PROCESS

Work
trap
is-is
ved

Skid-tube
Machining
Thermoforming
Large Fab

Cross tube
Small Fab
Finishing
Composite

Water Jet
Prod. Eng. Coord.
Rec/Store/Packaging
Supplier

Engineering
Quality
Other

QTY Effective :

MRB (QS1042) Approval

Disposition

Completed By

Mfg Date: 01/09/18
Job No: 166749-B

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DART
AEROSPACE
S030225



Repl. Skidtube Fits LH or RH, High Gear, DART (Apical)
Tri-Bag Float Comp.

PART NO: D412-742-043
Revision:
Operation: Start up Operation
Change No: CHG007

FAULT CATEGORY

☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
☐	Contamination	☐	Out of Sequence	☐	Part Moved
☐	Countersink	☐	Off-set	☐	Drawing
☐	Cut Too Short	☐	Mislabeled	☐	Finish
☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Mistread
☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence

Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐ OTHER: ☐